## 丝锥工艺流程图(tap for machine)

断料

cutting the materials

磨刃部外圆

grinding the outer circle of cutting part

平两端面

flatting the two end sections

棒料校直straightening the bar

磨两顶尖

grinding the two tips

铣槽

milling the

flute

热处理

heat treating

喷砂处理

sandblasting

通磨外圆

grinding the outer circle

车柄部外圆

turning the outer circle of shank

打中心孔

drilling center hole

车刃部外圆

turning the outer circle of

cutting part

滚螺纹

grinding the whorl

研磨顶尖

grinding the tip

铲磨后面

grinding the

back

磨方

grinding square

磨刃部外圆

grinding the outer circle

of cutting part

研磨中心孔

grinding the center circle

磨前角

grinding the front angle

抛槽

polishing the flute

磨柄部外圆

gringing the outer circle of shank

磨槽

grinding the flute

包装

packaging

打标志

marking

磨螺纹

grinding the whorl