**山东胜利通兴石油装备科技有限公司**

**油管、套管工艺流程图**

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| **合同评审** |

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| **订 单** |

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| **合 同** |

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| **生产计划** |

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| **采购计划**  |

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| **进料检验** |

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| **车 丝** |

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| **螺纹检验**  |

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| **拧 接** |

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| **成品检验** |

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| **试 压** |

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| **通 径** |

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| **打标、喷标、喷漆**  |

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| **入 库** |

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| **发 货** |

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| **信息反馈**  |

**接箍工艺流程图**

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| **生产计划** |

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| **粗 车** |

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| **采购计划** |

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| **进料检验** |

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| **下 料**  |

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| **打 标**  |

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| **车 丝** |

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| **螺纹检验**  |

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| **探伤检验** |

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| **成品检验** |

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| **入 库**  |

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| **信息反馈**  |

**内衬超高分子量聚乙烯油管工艺流程图**

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| **生产计划** |

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| **检 验** |

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| **采购计划** |

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| **进料检验** |

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| **衬管挤塑**  |

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| **缩颈穿管**  |

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| **静置失效** |

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| **保温控制**  |

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| **定尺切头** |

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| **拧接接箍** |

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| **加热翻边** |

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| **检 验** |

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| **通径检验**  |

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| **打标、喷漆、喷标**  |

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| **打 捆** |

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| **成品检验**  |

**钨合金内镀层油管工艺流程图**

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| **生产计划** |

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| **内壁清扫** |

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| **采购计划** |

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| **进料检验** |

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| **内壁除锈**  |

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| **穿阳极**  |

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| **预镀处理** |

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| **主镀处理**  |

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| **抽阳极** |

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| **打 捆** |

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| **检 验** |

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| **拧接接箍** |

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| **打标、喷漆、喷标**  |

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**聚乙烯地面内衬管衬管工艺流程图**

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| **生产计划** |

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| **采购计划** |

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| **进料检验** |

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| **聚乙烯上料**  |

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| **定径冷却** |

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| **二次浸水** |

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| **牵 引**  |

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| **定尺切割** |

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| **发 货** |

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| **检 验** |

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| **打 捆** |

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| **入 库**  |

**油套管短节工艺流程图**

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| **合同评审** |

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| **订 单** |

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| **生产计划** |

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| **采购计划**  |

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| **进料检验** |

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| **定尺下料** |

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| **车 丝**  |

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| **螺纹检验** |

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| **打标、喷标、喷漆** |

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| **拧 接** |

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| **试 压** |

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| **信息反馈**  |

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| **成品检验** |

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| **入 库** |

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